

## MODELLI DISPONIBILI

Articolo	Descrizione	Alimentazione
<b>MG030EDTP-M</b>	con controllo EDTPlus	Monofase
<b>MG030EDTP-T</b>	con controllo EDTPlus	Trifase

## MODELS AVAILABLE

Article	Description	Tension
<b>MG030EDTP-M</b>	EDTPlus control	Single phase
<b>MG030EDTP-T</b>	EDTPlus control	Three phase

## CARATTERISTICHE

- Controllo semplice ed intuitivo EDT PLUS
- Ampio raggio di curvatura: da R10 a R380 mm
- Schermo ad alta risoluzione da 4,3"
- Programmazione multilingua
- Programmazione angolo di curvatura con inserimento del valore della compensazione del ritorno elastico
- Visualizzazione della percentuale di carico in fase di curvatura
- Rapido cambio Utensili
- Inverter
- Predisposizione per installazione dell'accessorio posizionatore oscillante su due assi A40-P, idoneo a realizzare curve in sequenza, garantendone la ripetibilità
- Comando a pedale

## FEATURES

- Simple and intuitive control EDT PLUS
- Bending radius: from R10 to R380 mm
- 4.3 "high resolution screen
- Multilingual
- Programming the bend angle and the value of the springback compensation
- Display of the percentage of load during bending
- Quick tooling change
- Inverter
- Possibility to mount the oscillating positioner accessory on two axes A40-P, suitable for making bends in sequence, ensuring repeatability
- Foot pedal control



MATRICE CON ROTAZIONE DX E SX  
FORMER L/R BENDING



CONTROLLO EDT PLUS



## DATI TECNICI / TECHNICAL DATA

Modulo di Flessione Flexion Modulus	15 cm <sup>3</sup>
Min Diametro Esterno Min. outside diameter	10 mm 1/8" Gas
Raggio Max. di Curvatura (CLR) Max bending radius (CLR)	380 mm
Raggio Min. di Curvatura (CLR) Min bending radius (CLR)	10 mm
Potenza Installata Motor	3,5 kW
Tensione di alimentazione Voltage requirement	220-400 V 3PH 50-60 Hz
Velocità di curvatura Bending speed	1 - 2 rpm
Dimensioni Dimensions	680 x 910 x 370 mm
Peso Weight	193 Kg

## DOTAZIONE DI SERIE

- Esagono da 50 e 40 mm
- Supporto per contromatrice
- Volantino
- Chiave esagonale da 6mm
- Grasso spray Ercolina
- Ingrassatore

## STANDARD EQUIPMENT

- 50 and 40mm hex shafts
- Counterbending die support
- Handwheel
- 6mm allen wrench key
- Ercolina grease spray
- Pump for grease

## kit macchina + utensili (matrice e contromatrice)\*























## machine kit + tooling (former & counterbending die)\*

Art.	Macchina Machine	Tubo/Tube	Ø	Matrici/Formers
MG030V2TK2D	MG030V2T	Pollici gas Gas inches	2 x Ø	Ø 1/2" (21.30 mm), R46 Ø 3/4" (26.90 mm), R56 Ø 1" (33.70 mm), R67 Ø 1" 1/4 (42.25 mm), R90 Ø 1" 1/2 (48.25 mm), R100 Ø 2 (60.30 mm), R150
MG030V2TK2D	MG030V2T	Pollici gas Gas inches	3 x Ø	Ø 1/2" (21.30 mm), R67 Ø 3/4" (26.90 mm), R82 Ø 1" (33.70 mm), R112 Ø 1" 1/4 (42.25 mm), R130 Ø 1" 1/2 (48.25 mm), R150 Ø 2 (60.30 mm), R190
MG030V2TK2D	MG030V2T	Pollici OD OD inches	/	Ø 5/8" (15.88 mm), R46 Ø 7/8" (22.22 mm), R56 Ø 1" (28.40 mm), R67 Ø 1" 1/4 (31.75 mm), R56 Ø 1" 1/2 (38.10 mm), R100 Ø 2 (50.80 mm), R150

\*Matrici in ghisa, contromatrici in ottone

\*Formers in cast iron, counterbending dies in brass

## MAXIMUM CAPACITY - (mm)

SEZ.	MATERIALE - MATERIAL	15 cm <sup>3</sup>
	Tubo AnsiB36, 10 e API - Gas Tube	2"x5,54
	Tubo standard acciaio - Standard Steel Tube	76x3
	Tubo Mobilio - Forniture tube	76x3
	Acciaio ST35 (per oleod.) - Hydraulic Steel ST35	50x10
	Inox AISI 304-318 - Stainless Steel AISI 304-318	70x4
	Inox AISI 308 (per alim.) - Stainless Steel AISI 308	76x1,6
	Ottone ricotto - Soft Brass	76x4
	Alluminio curvabile - Hard Copper & Aluminium	76x6
	Rame ricotto - Soft Copper	76x6
	Tubo Conduit (TAZ) - Conduit Tube (TAZ)	76,3x3,25
	Mepla, Geberit e simili - Mepla, Geberit and similars	50x4
	Acciaio FE42 (EN: S275J0) - Mild Steel (EN: S275J0)	45
	Acciaio FE42 (EN:S275J0) - Mild Steel (EN: S275J0)	10x90
	Acciaio FE42 (EN:S275J0) - Mild Steel (EN: S275J0)	75x15
	Acciaio FE42 (EN:S275J0) - Mild Steel (EN: S275J0)	75x30
	Acciaio FE42 (EN:S275J0) - Mild Steel (EN: S275J0)	70x40x4
	Acciaio FE42 (EN:S275J0) - Mild Steel (EN: S275J0)	70x40x8
	Acciaio FE42: (EN:S275J0) - Mild Steel (EN: S275J0)	30x60 x 3
	Acciaio FE42 (EN:S275J0) - Mild Steel (EN: S275J0)	60x60 x 3
	Acciaio FE42 (EN:S275J0) - Mild Steel (EN: S275J0)	40x40
	Acciaio FE42 (EN:S275J0) - Mild Steel (EN: S275J0)	60x60 x 6
	Acciaio FE42 (EN:S275J0) - Mild Steel (EN: S275J0)	50x20 x 6